BOC
A Member of The Linde Group

SAFETY DATA SHEET

 # 0164

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name **R404A**

Synonyms 0164 - SDS NUMBER ● FORANE FX70 ● PENTAFLUOROETHANE (HFC125) ● PRODUCT CODE: 248 ● TETRAFLUOROETHANE (HFC134A) BLEND ● TRIFLUOROETHANE (HFC143A)

1.2 Uses and uses advised against

Uses REFRIGERANT

1.3 Details of the supplier of the product

Supplier name **BOC LIMITED (AUSTRALIA)**

Address 10 Julius Avenue, North Ryde, NSW, 2113, AUSTRALIA

Telephone 131 262, (02) 8874 4400

Fax 132 427 (24 hours)

Website http://www.boc.com.au

1.4 Emergency telephone numbers

Emergency 1800 653 572 (24/7) (Australia only)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

Physical Hazards

Gases Under Pressure: Liquefied gas

Health Hazards

Not classified as a Health Hazard

Environmental Hazards

Not classified as an Environmental Hazard

2.2 GHS Label elements

Signal word **WARNING**

Pictograms

Hazard statements

H280 Contains gas under pressure; may explode if heated.

Prevention statements

None allocated.

Response statements

None allocated.

Storage statements

P403 Store in a well-ventilated place.

Disposal statements

None allocated.

2.3 Other hazards

Asphyxiant. Effects are proportional to oxygen displacement.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content (v/v)
1,1,1-TRIFLUOROETHANE (HFC-143A)	420-46-2	206-996-5	52%
PENTAFLUOROETHANE (HFC-125)	354-33-6	206-557-8	44%
1,1,1,2-TETRAFLUOROETHANE (HFC 134A)	811-97-2	212-377-0	4%

4. FIRST AID MEASURES

4.1 Description of first aid measures

Eye Cold burns: Immediately flush with tepid water or with sterile saline solution. Hold eyelids apart and irrigate for 15 minutes. Seek medical attention.

Inhalation If inhaled, remove from contaminated area. To protect rescuer, use an Air-line respirator or Self Contained Breathing Apparatus (SCBA). Be aware of possible explosive atmospheres. Apply artificial respiration if not breathing. Give oxygen if available. For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor.

Skin Cold burns: Remove contaminated clothing and gently flush affected areas with warm water (30°C) for 15 minutes. It is recommended that warm water is applied to clothing before removing it so as to prevent further skin damage. Apply sterile dressing and treat as for a thermal burn. For large burns, immerse in warm water for 15 minutes. DO NOT apply any form of direct heat. Seek immediate medical attention.

Ingestion Due to product form and application, ingestion is considered unlikely.

First aid facilities None allocated.

4.2 Most important symptoms and effects, both acute and delayed

In high concentrations may cause asphyxiation. Direct contact with the liquefied material or escaping compressed gas may cause frostbite injury.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Use water fog to cool containers from protected area.

5.2 Special hazards arising from the substance or mixture

Non flammable. May evolve toxic gases (fluorides, carbon oxides, hydrocarbons) when heated to decomposition.

5.3 Advice for firefighters

Temperatures in a fire may cause cylinders to rupture. Cool cylinders or containers exposed to fire by applying water from a protected location. Remove cool cylinders from the path of the fire. Evacuate the area if unable to keep cylinders cool. Do not approach cylinders or containers suspected of being hot.

5.4 Hazchem code

2RE

2 Fine Water Spray.

R Wear liquid-tight chemical protective clothing and breathing apparatus. Dilute spill and run-off.

E Evacuation of people in and around the immediate vicinity of the incident should be considered.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures
If the cylinder is leaking, evacuate area of personnel. Inform manufacturer/supplier of leak. Use Personal Protective Equipment (PPE) as detailed in Section 8 of the SDS.

6.2 Environmental precautions
Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

6.3 Methods of cleaning up
Carefully move material to a well ventilated remote area, then allow to discharge if safe to do so. Do not attempt to repair leaking valve or cylinder safety devices.

6.4 Reference to other sections
See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling
Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Do not drag, drop, slide or roll cylinders. The uncontrolled release of a gas under pressure may cause physical harm. Use a suitable hand truck for cylinder movement.

7.2 Conditions for safe storage, including any incompatibilities
Do not store near incompatible materials. Cylinders should be stored below 65°C in a secure area, upright and restrained to prevent cylinders from falling. Cylinders should also be stored in a dry, well ventilated area constructed of non-combustible material with firm level floor (preferably concrete), away from areas of heavy traffic and emergency exits.

7.3 Specific end uses
No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters
Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m³	ppm	mg/m³
1,1,1,2-Tetrafluoroethane	SWA [AUS]	1000	4240	--	--
1,1,1-TRIFLUOROETHANE (HFC-143A)	SWA [AUS]	Asphyxiant			
PENTAFLUOROETHANE (HFC-125)	SWA [AUS]	Asphyxiant			

Biological limits
No biological limit values have been entered for this product.

8.2 Exposure controls
Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended. Maintain vapour levels below the recommended exposure standard.

PPE

Eye / Face	Wear safety glasses.
Hands	Wear nitrile gloves.
Body	Wear safety boots.
Respiratory	Where an inhalation risk exists, wear an Air-line respirator.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties
Appearance CLEAR COLOURLESS LIQUID

9.1 Information on basic physical and chemical properties

Odour	SLIGHT ETHEREAL ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	-46.8°C
Melting point	NOT AVAILABLE
Evaporation rate	NOT APPLICABLE
pH	NOT APPLICABLE
Vapour density	NOT AVAILABLE
Relative density	NOT APPLICABLE
Solubility (water)	NOT AVAILABLE
Vapour pressure	1270 kPa @ 25°C
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

9.2 Other information

% Volatiles	100 %
Critical pressure	3688 kPa
Critical temperature	72.4°C
Density	1.04 (Air = 1)

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization will not occur.

10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with oxidising agents (e.g. hypochlorites), alkalis (e.g. sodium hydroxide) and alkaline earth metals (e.g. manganese).

10.6 Hazardous decomposition products

May evolve toxic gases (fluorides, carbon oxides, hydrocarbons) when heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity Based on available data, the classification criteria are not met.

Information available for the ingredients:

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
PENTAFLUOROETHANE (HFC-125)	--	--	2735 g/m³/2 hours (mouse)
1,1,1,2-TETRAFLUOROETHANE (HFC 134A)	--	--	1500 g/m³/4 hour (rat)

Skin Not classified as a skin irritant. Contact with the liquefied material or escaping compressed gas may cause frostbite injury.

Eye Not classified as an eye irritant. Contact with the liquefied material or escaping compressed gas may cause frostbite injury.

Sensitisation	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Not classified as a mutagen.
Carcinogenicity	Not classified as a carcinogen.
Reproductive	Not classified as a reproductive toxin.
STOT - single exposure	Asphyxiant. Effects are proportional to oxygen displacement. Over exposure may result in dizziness, drowsiness, weakness, fatigue, breathing difficulties and unconsciousness.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity
No information provided.

12.2 Persistence and degradability
No information provided.

12.3 Bioaccumulative potential
No information provided.

12.4 Mobility in soil
No information provided.

12.5 Other adverse effects
Global warming has been predicted as a potential consequence of the emission of this product.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	Cylinders should be returned to the manufacturer or supplier for disposal of contents.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	3337	3337	3337
14.2 Proper Shipping Name	REFRIGERANT GAS R404A	REFRIGERANT GAS R404A	REFRIGERANT GAS R404A
14.3 Transport hazard class	2.2	2.2	2.2
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards
No information provided.

14.6 Special precautions for user

Hazchem code	2RE
GTEPG	2C2
EmS	F-C, S-V

Ensure cylinder is separated from driver and that outlet of relief device is not obstructed. Refer to

Other information Commonwealth, State and Territory Dangerous Goods Legislation which contain requirements which affect gas storage and transport.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison schedule A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

Classifications Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

Inventory listings **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**
All components are listed on AIIC, or are exempt.

16. OTHER INFORMATION

Additional information The storage of significant quantities of gas cylinders must comply with AS4332 The storage and handling of gases in cylinders. This product is a replacement for R502.

APPLICATION METHOD: Transferred as a liquid into and out of refrigeration equipment by controlled pressure decanting through flexible pipework.

ASPHYXIANTS (2): There is a significant hazard associated with workers entering poorly ventilated areas (e.g. tanks) where oxygen may be deficient. An air supplied breathing apparatus may be required if adequate ventilation is not ensured.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:
The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:
It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmt.com.au
Web: www.rmtglobal.com

[End of SDS]